



**SIM GDYNIA HOLDING**

ISO 9001:2015

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## SIM Gdynia machinery stock:

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No.	Machine type:	Name:	Quantity :	Work space:	Control system:	Manufactured:
1	CNC gantry machining center	Hartford HEP 3150 Mirage	1	3250x1500x780	Fanuc, A-axle, DNC	2014
2	CNC horizontal machining center	Kitamura HX630i TGA	2	1000x800x820	Fanuc, A-axle, DNC	2013/2015
3	CNC horizontal machining center	Enshu GE460H	1	670x670x600	Fanuc, A-axle, DNC	2014
4	CNC horizontal machining center	Okuma MA600 HB	2	1000x1000x900	OSP, A-axle, DNC	2011/2012
5	CNC horizontal machining center	Okuma MA500 H II	2	700X900X780	OSP, A-axle, DNC	2019
6	CNC machining center	Okuma Genos-560	3	1050x560x460	OSP, A-axle	2019
7	CNC machining center	Okuma MB-46VAE	1	762x460x460	OSP, A-axle	2005
8	CNC machining center	Makino PS95	2	920x510x460-690	Fanuc, 5 axis	2011
9	CNC machining center	Makino PS105	2	1050x510x460-690	Fanuc, A axle	2016
10	CNC machining center	Enshu Ev450T	3	560x450x460	Fanuc, 5 axis	2014
11	CNC machining center	Doosan Mynx 7500	1	1525x762x625	Fanuc, A-axle, DNC	2012
12	CNC machining center	Doosan DNM400	1	762x435x510	Fanuc, robot	2012
13	CNC machining center	Fanuc Robodrill T21 iD,E,L	6	500-700x400x330	Fanuc, A-axle, DNC	2005/2007/2016
14	CNC machining center	Brother Speedio R450X1	2	450x320x305	Fanuc, pallet changer, DNC	2017
15	CNC Swiss type lathe	Star SV-32 JII	1	Ø 32x100	Fanuc, 6+2 axis, bar feeder	2007
16	CNS Swiss type lathe	Star SB-16D	1	Ø 16x100	Fanuc, 6+2 axis, bar feeder	2007
17	CNC lathe	Miyano BNJ-42SY	3	Ø 42x150	Fanuc, 6+2 axis, bar feeder	2007/2016/2018
18	CNC lathe	Miyano ABX-64TH3	1	Ø 63x150	Fanuc, 13 axis, bar feeder	2008
19	CNC lathe	Okuma ES-L6II	1	Ø 150x250	OSP, bar feeder	2011
20	CNC lathe	Okuma LB250-T	1	Ø 250x250	OSP, robot	2004
21	CNC lathe	Emag VL2	1	Ø 210x160	Fanuc, robot	2020
22	CNC lathe	Doosan V8300R	1	Ø 830x600	Fanuc, carussel	2022
23	CNC lathe	Hwacheon Hi-Tech 550	1	Ø 590x2100	Fanuc, CNC tailstock	2010
24	CNC lathe	Hwacheon Hi-Tech 300	1	Ø 450x800	Fanuc, CNC tailstock, bar feeder	2010
25	CNC lathe	Okuma L3000-e (Mx450)	1	Ø 300x450	OSP, CNC tailstock	2018
26	CNC lathe	Tsugami M08J	6	Ø 280x290	Fanuc, CNC tailstock, robot	2014/2015/2016/ 2019/2021/2022
27	CNC lathe	Doosan Puma 2600	2	Ø 480x290	Fanuc, CNC tailstock, robot	2021

28	CNC lathe	Doosan Puma 2100	7	Ø 480x520	Fanuc, CNC tailstock, robot	2012/2013/2021
29	CNC lathe	Doosan Lynx 220A	6	Ø 170x322	Fanuc, CNC tailstock, robot	2015/2017
30	CNC lathe	Doosan Puma 480	1	Ø 650x992	Fanuc, CNC tailstock	2012
31	CNC lathe	Mori Seiki CL1500T	1	Ø 220x400 bar Ø 30	Mitsubishi CNC; tailstock, bar feeder	2002
32	CNC lathe	Goodway GV-1100M	1	Ø 1200x900	Fanuc, carussel	2021
33	CNC lathe	Okuma LU-300M 2SC	2	Ø 370x1000	OSP, 2 turrets	2007
34	CNC lathe	Okuma V60R	1	Ø 630x600	OSP, carussel	2011
35	CNC lathe	Okuma 2SP-V40	1	Ø 400x400	OSP, carussel, 2 spindles	2012
36	CNC lathe	DMG CTX 410	1	Ø 400x400	Fanuc, CNC tailstock	2006
38	CNC lathe	DMG Mori ecoTurn 300	4	Ø 200x397	Siemens, CNC tailstock	2004/2006
39	Lathe		2	Ø 400x1200		
40	CNC grinding machine	Okamoto OMG 350 NCAG	1	Ø 300x500	Fanuc	2008
41	CNC centerless grinding machine	Palmary Pc-18S-NC	1	Ø 70	robot	2016
42	Milling machine		2	400x1000x500		
43	CNC Hobbing machine	S&T Dynamics H200	1	Ø 200 mmax=4,5		2022
44	Hobbing machine		5	Ø 270		
45	Shaft grinding machine		3	Ø 200x500		
46	Flat grinding machine		1	200x450		
47	Thread grinding machine		1	m>0,3		
48	Band saw	Behringer	5	Ø 410		2003/2006/2019
49	Circular saw	Amada	2	Ø 100		2007/2015
50	TEM deburring line	ATL i-TEM320SC	1	Ø 320x300		2017
51	Measuring CNC machine	Mitutoyo CMM Crysta Apex C 9166	1	900x1600x600		2004
52	Measuring CNC machine	Mitutoyo CMM Crysta Apex S 121210	1	1200x1200x1000		2013
53	Measuring NC machine	Mitutoyo CMM Euro M 544	1	500x400x400		2001
54	NC Highmeter	Mitutoyo LH 600	2	600		2002
55	Spark emission spectrometer	Spectromax MAXx LMF14	1			2007

Total number of machines:	106
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